

Date: Thursday, 08/11/2007 7:04:28 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LUG ASSEMBLY 206L/407 GHW LUG
Job Number : 35600	
Estimate Number : 12923	
P.O. Number : N/A	Part Number : D2659L
This Issue : 08/11/2007 S.O. No. : N/A	Drawing Number : D2659 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run : 34598	Material : N/A
Written By : <u> </u>	Due Date : 15/11/2007 Qty: 30 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A New Issue 07-07-04 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2657	Lug
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)
 Lug 035662

FC 08/01/03 (30)

2.0	D2658	Lug Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)
 Lug Bracket 0340766

FC 08/01/03 (30)

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

1-Weld as per Dwg D2659 using location Jig DT⁸²⁰⁸ 2484
 A/R Steel Rod M100372

FC 08/01/03 (30)

4.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

PD 08-01-03 (30)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

counts
086107 (430)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 463

8/1/8 50 (30x)

5b. Powder coat white per DST 005 M 106379

QC3 M-1 08/01/08 (30x) BL

08-01-08 (30x)

Form 0100-SS

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		3.					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 08/10/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 08/11/2007 7:04:28 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 35600

Part Number: D2659UP

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 30, 2008/1/10

Job Completion



Handwritten: 2008/1/10, U

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

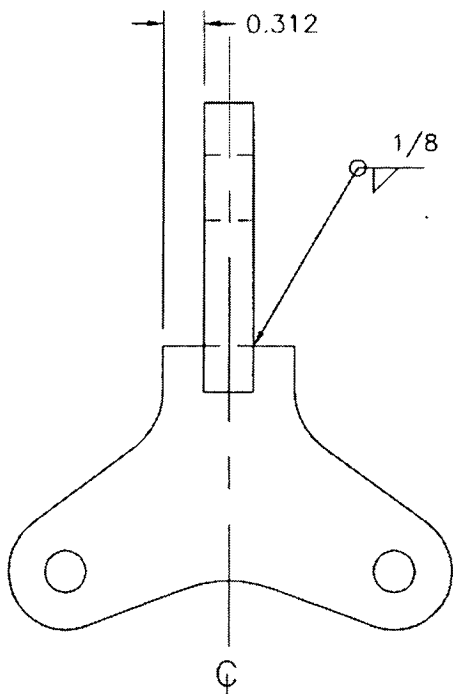
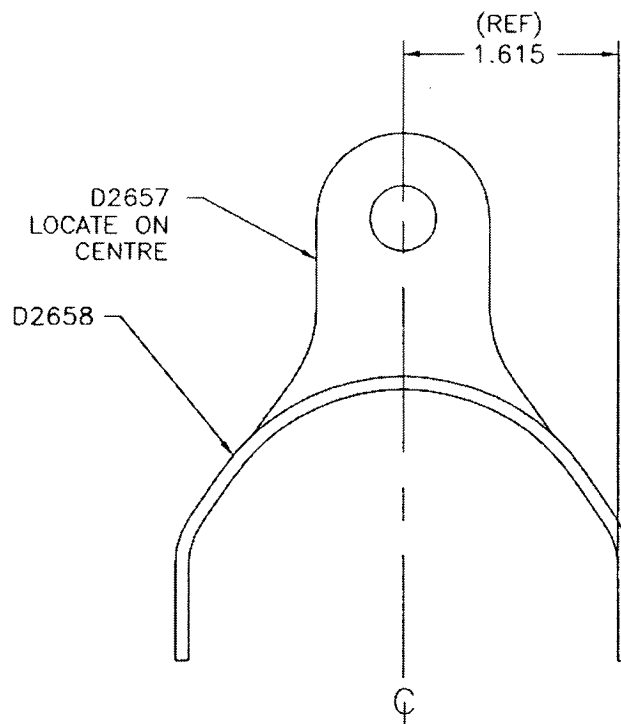
NOTE: Date & initial all entries

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	APPROVED	DRAWING NO. D2659	SHEET 1 OF 1
DATE		TITLE	SCALE
97.11.03		LUG ASSEMBLY	NTS
A	97.11.03	NEW ISSUE	

RELEASED
47/11/06 DS



D2659 LUG ASSEMBLY

WELD PER DART QSI 004
 FINISH: POWDER COAT PER DART QSI 005 4.4
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 PART IS SYMMETRIC ABOUT CENTRE-LINES (C)